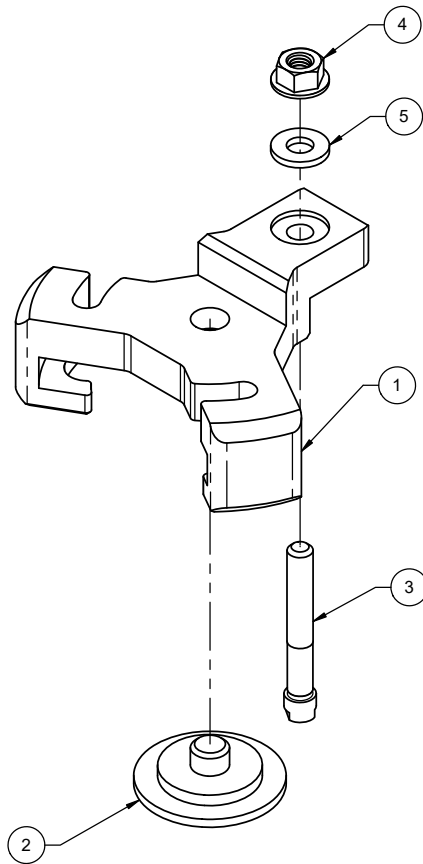


ITEM #	QTY	PART #	PART TITLE
1	1	RBE1120-31547W2-1	BASE
2	1	RBE1120-31547W2-3	SPACER
3	1	RBE1120-31547W2-5	BOLT
4	1	RBE1120-31547W2-7	FLANGED NUT
5	1	RBE1120-31547W2-9	WASHER



RBE1120-31547W2 EXTRACTOR
REF. AIRBUS T/N: 1120-31547W2
USED ON MODEL H145

NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH:

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	UPDATED DRAWING TEMPLATE. SHT2 P/N RBE1120-31547W2-1 DIM: 2X R2.07+ .01/- .00 WAS 2X R2.00. REASON ECR 341.		RF
1	RELEASED FOR PRODUCTION		JAG
REV.	DESCRIPTION	ECN #	BY
DESIGN	DPD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	HE	TOOL PART #	REV. B
MFG. APPR.	DD	RBE1120-31547W2	SHEET 1 OF 4
APPROVED	<i>SAD</i>	TITLE	SCALE
		EXTRACTOR	NTS
DATE	7/4/2022	COPYRIGHT © 2016 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

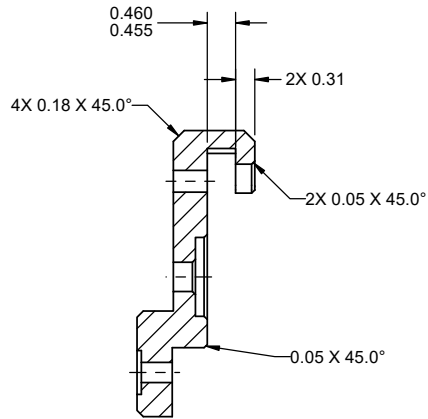
8 7 6 5 4 3 2 1

D

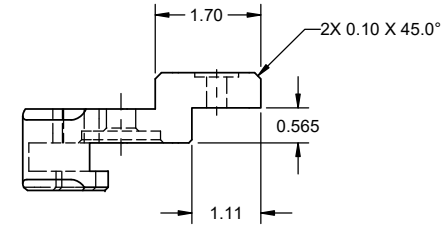
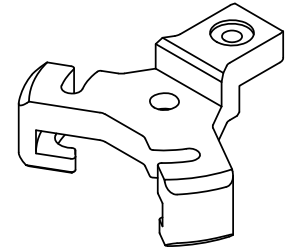
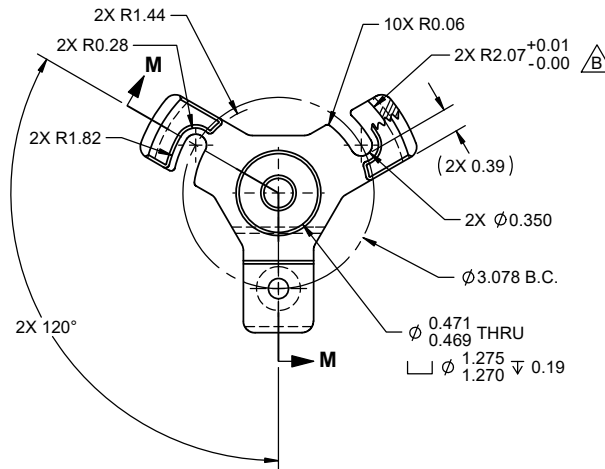
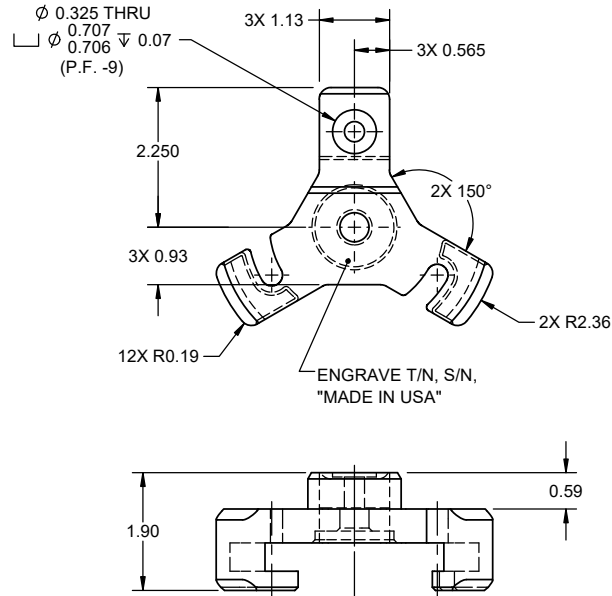
C

B

A



SECTION M-M

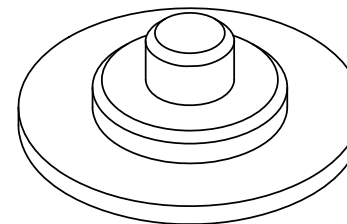
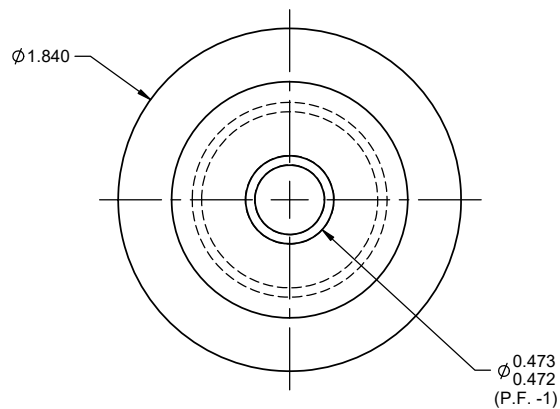
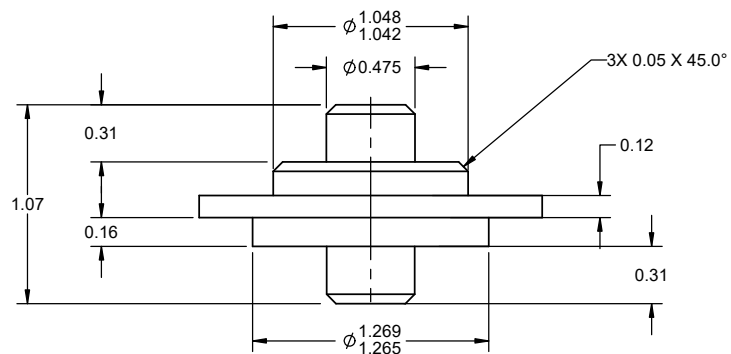


RBE1120-31547W2-1 BASE

- NOTES:
 1) MATERIAL: S.S. 303
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) REMOVE ALL SHARP EDGES AND BURRS TO .015 X 45° OR .015R
 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "C", AS SHOWN
 8) DIMENSIONS MUST BE MET AFTER PLATING

DESIGN	DPD	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HE	TOOL P/N	REV. B
MFG. APPR.	DD	RBE1120-31547W2	SHEET 2 OF 4
APPROVED	<i>SAD</i>	TITLE	SCALE
		EXTRACTOR	NTS
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8 7 6 5 4 3 2 1



RBE1120-31547W2-3 SPACER

NOTES:

1) MATERIAL: WHITE DELRING/ACETAL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

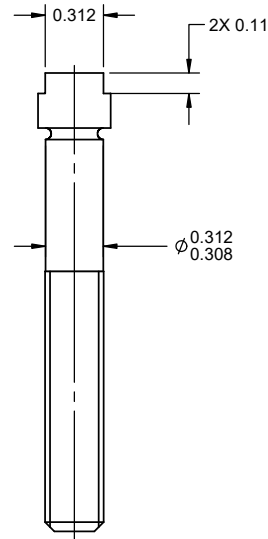
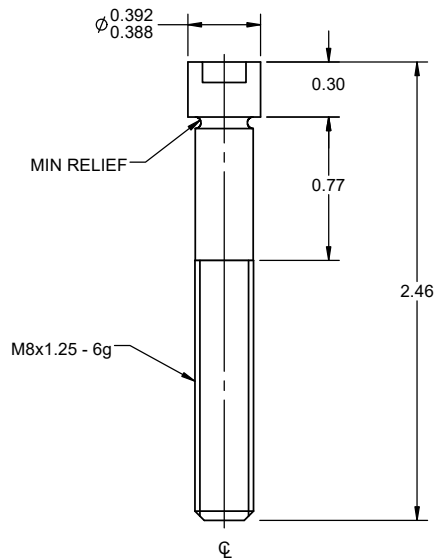
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) INTERPRET DIM AND TOL PER ASME Y14.5M-2009

DESIGN	DPD	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HE	TOOL PART #	REV. B
MFG. APPR.	DD	CRBE1120-31547W2	SHEET 3 OF 4
APPROVED	<i>SAD</i>	TITLE	SCALE
		EXTRACTOR	NTS
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RBE1120-31547W2-5 BOLT

NOTES:

- 1) MATERIAL: 4140/4142 STEEL
- 2) HEAT TREAT: RC 28-34
- 3) FINISH: ZINC PLATE PER ASTM B633 TYPE I SC 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS TO .015 X 45° OR .015R
- 7) IDENTIFICATION: N/A
- 8) DIMENSIONS MUST BE MET AFTER PLATING
- 9) INTERPRET DIM AND TOL PER ASME Y14.5M-2009

DESIGN	DPD	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HE	TOOL PART #	REV. B
MFG. APPR.	DD	CRBE1120-31547W2	SHEET 4 OF 4
APPROVED	<i>SAD</i>	TITLE	SCALE
		EXTRACTOR	NTS
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